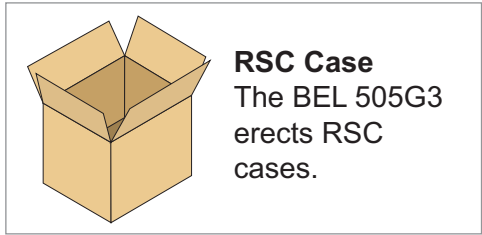




Semi Automatic Case Former  
Up to 15 cases per minute



## Semi-Automatic Case Former & Pack Station

The BEL 505G3 is the heart of a BEL semi-automatic case packing system. This extremely compact case former embodies all the ergonomic innovations of its predecessor, the BEL 505, and integrates with a variety of sealers, enabling one person to form, pack and seal corrugated cases in a single operation.

The BEL 505G3 allows the operator to stay on top of packing by providing flexibility to pack from one of 3 sides of the case, optimizing floor space in lines where space and operator orientation may be restricted. This former is ideal for packagers looking to further improve ergonomics and increased productivity.

BEL 505G3 Case Former

# BEL 505G3 Semi-Automatic Case Former & Pack Station

## BEL 505G3 Features

- Integrates easily with a variety of BEL case sealer options
- Safety switch protects against accidental starting. Powered by air only, with no electrical components
- Simple case size change-over - no tools necessary and minimal training needed
- Dynamic flap folding system power folds all bottom flaps
- Case hold down feature keeps box in place for hands-free case loading
- Corrosion resistant construction, attractive stainless steel covers, and paint-free surfaces aid in easy maintenance
- Compact design

## Complete Solution



### BEL 150 Case Taper

Semi-automatic case taper that accepts uniform case sizes for top and bottom case sealing.



### A32 Accumulation Table

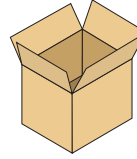
Rotary turntable that presents product to the operator for packing. Features an adjustable speed motor.



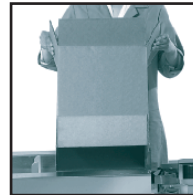
### KDF Box Stand

Height adjustable stand for holding case blanks and keeping them off the floor. Speeds up productivity by positioning case blanks conveniently to the operator.

## How the BEL 505G3 Works



**RSC Case**  
The BEL 505G3 forms RSC cases.



### 1 Open Case Blank

The operator inserts a case blank. The BEL 505G3 folds the bottom flaps. Cases are positioned for easy transfer to case sealer.



### 2 Load Box

The BEL 505G3 holds the case in place for efficient "hands free" loading.



### 3 Push Loaded Box Out

When fully loaded, the operator easily pushes the case into the case sealer for gluing / taping of top and bottom flaps.

## BEL 505G3 Specifications

Case Size Range	Length	Width	Height
Minimum	8" 203 mm	6" 152 mm	3" 89 mm
Maximum	24" 610 mm	18" 457 mm	unlimited
<b>Infeed/Outfeed Height</b> (with adjustable leg extensions)			
Minimum	23 1/2" (595 mm)		
Maximum	31 1/4" (794 mm)		
Machine Speed: 15 cases per minute Oversize model available.			

\* Specifications are subject to change without notice.



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